

BAKING ENAMEL WHITE

RAW MATERIAL	QTY IN WEIGHT (Kg)
TiO2 Rutile	15.00
Sunstab Solution (25%)	0.10
Zinc Octate (6%)	0.50
Cellosolve Acetate	2.50
TSA – 8219 60%	52.50
Xylene	12.20
MF – 268 60%	15.00
n-Butanol	2.00
A/F Silicon (10% in Xylene)	0.20
Total	100.00

PROPERTIES

Sp. Gravity	1.12 ± 3%
HG	6 – 7+
Viscosity at 30°C Temperature in Ford Cup B-4	70 ± 10 Second
Baking Schedule	120°C for 30 Minutes
Gloss Level at 60 Degree	90 Min

RAW MATERIAL DATA

Raw Material	Supplier Name	Purpose of Use
TiO2	Dupont	Pigment
Sunstab Solution	Alpha Chemie	Dispersing Agent
Zinc Octate (6%)	Alpha Chemie	Drier
MF – 268	Macro Polymers	Cross Linking Agent
A/F Silicon	Wacker	Anti-Floating Agent



ISO 9001:2008



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