

2K SANDING SEALER

BASE

| RAW MATERIAL | QTY IN % |
|------------------|---------------|
| TSA - 1048 60% | 70.00 |
| Zinc Stearate | 3.50 |
| Xylene | 8.00 |
| PAT ADD AF – 62 | 0.15 |
| AFCONA – 3033 | 0.15 |
| Butyl Acetate | 9.00 |
| PMA | 8.18 |
| 1% DBTL Solution | 0.02 |
| Bentec P – 2 | 1.00 |
| Total | 100.00 |

HARDNER COMPONENT

| RAW MATERIAL | QTY IN % |
|-----------------|---------------|
| Desmodur N – 75 | 35.00 |
| PMA | 30.00 |
| Butyl Acetate | 35.00 |
| Total | 100.00 |

MIXING RATIO

| RAW MATERIAL | BY VOLUME |
|--------------------|-----------|
| Base | 2.00 |
| Hardener Component | 1.00 |



ISO 9001:2008



Corporate & Registered Office :

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CIN : U17119GJ1994PTC024006

PROPERTIES

| | | |
|--------------------------------|-----------------|------------|
| Sp. Gravity | 0.96 ± 1% | |
| Drying Time | Surface Dry | 10 Minutes |
| | Tack Free | 30 Minutes |
| | Hard Dry | Over Night |
| Complete Cure | 7 Days | |
| Pot Life | 4 – 6 Hours | |
| DFT/Coat | 15 – 20 Microns | |
| Salt Spray | 600 Hours Pass | |
| Sanding Time after application | 5 Hours | |

RAW MATERIAL DATA

| Raw Material | Supplier Name | Purpose of Use |
|-----------------|----------------|---------------------------|
| Zinc Stearate | IRRH Specialty | Minerals |
| PAT ADD AF – 62 | Patcham | Defoamer |
| AFCONA – 3033 | Afcona | Leveling Agent |
| 1% DBTL Soln | SV Plastochem | Initiator |
| Desmodur N – 75 | Bayer | Aliphatic Poly Isocyanate |
| Bentec P – 2 | Bentec | Anti-Settling Agent |



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