

2K WOOD FINISH CLEAR

BASE

RAW MATERIAL	QTY IN %
Macryl – 7333 60%	65.80
Butyl Acetate	17.80
AFCONA – 3033	0.20
Xylene	4.80
PMA	11.40
Total	100.00

HARDNER COMPONENT

RAW MATERIAL	QTY IN %
Desmodur N – 75	62.00
Xylene	28.00
PMA	10.00
Total	100.00

MIXING RATIO

RAW MATERIAL	BY VOLUME
Base	4.00
Hardener Component	1.00



ISO 9001:2008



Corporate & Registered Office :

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E-mail : mkt@macropolymers.com Website : www.macropolymers.com

CIN : U17119GJ1994PTC024006

PROPERTIES

Sp. Gravity		0.96 ± 1%	
Drying Time	Surface Dry	15 Minutes	
	Tack Free	2 – 3 Hours	
	Hard Dry	Over Night	
Complete Cure		7 Days	
Pot Life		2 – 3 Hours	
DFT/Coat		25 – 30 Microns	
Salt Spray		600 Hours Pass	
QUV Data	Total Hours Pass	1000 Hours	
	Gloss 20°	86	
	Gloss 60°	94	
Gloss Retention after QUV Test		20°	75 After 1000 Hours
		60°	93 After 1000 Hours

RAW MATERIAL DATA

Raw Material	Supplier Name	Purpose of Use
AFCONA – 3033	Afcona	Leveling Agent
Desmodur N – 75	Bayer	Aliphatic Poly Isocyanate



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