

BAKING ENAMEL WHITE

RAW MATERIAL	QTY IN WEIGHT (Kg)
TiO ₂ Rutile	15.00
Sunstab Solution (25%)	0.10
Zinc Octate (6%)	0.50
Cellosolve Acetate	2.50
TSA – 1001 60%	52.50
Xylene	12.20
MF – 268 60%	15.00
n-Butanol	2.00
A/F Silicon (10% in Xylene)	0.20
Total	100.00

PROPERTIES

Sp. Gravity	1.12 ± 3%
HG	6 – 7+
Viscosity at 30°C Temperature in Ford Cup B-4	70 ± 10 Second
Baking Schedule	120°C for 30 Minutes
Gloss Level at 60 Degree	90 Min

RAW MATERIAL DATA

Raw Material	Supplier Name	Purpose of Use
TiO ₂	Dupont	Pigment
Sunstab Solution	Alpha Chemie	Dispersing Agent
MF – 268	Macro Polymers	Cross Linking Agent
A/F Silicon	Wacker	Anti-Floating Agent



ISO 9001:2008



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