

## BAKING CLEAR FORMULATION

COMPONENTS	QTY IN %
C – 1032 70%	50.00
MF – 268	25.00
n-Butanol	5.00
Cellosolve Acetate	5.00
PAT LE – 1019	0.30
Xylene	14.70
<b>Total</b>	<b>100.00</b>

### PROPERTIES

Specific Gravity	0.92 ± 3%
Viscosity at 30°C Temperature in Ford Cup B-4	70 ± 10 Second
Baking Schedule	120°C for 30 Minutes
Gloss Level at 60 Degree	90

### RAW MATERIAL DATA

Raw Material	Supplier Name	Purpose of Use
PAT LE – 1019	Patcham	Surface Modifier
C – 1032	Macro Polymers	Binder

## BAKING METALLIC SILVER PAINT FORMULATION

COMPONENTS	QTY IN WEIGHT (Kg)
Metallic Silver Paste	15.00
Macryl – 8219 60%	49.580
MF – 268	21.25
Mix Xylene	8.820
n-Butanol	4.25
Cellosolve Acetate	0.85
PAT LE – 1019	0.250
<b>Total</b>	<b>100.00</b>



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## PROPERTIES

Specific Gravity	1.00 ± 3%
Viscosity at 30°C Temperature in Ford Cup B-4	70 ± 10 Second
Baking Schedule	120°C for 30 Minutes
Gloss Level at 60 Degree	85

## RAW MATERIAL DATA

Raw Material	Supplier Name	Purpose of Use
Metallic Silver Paste	Sudarshan	Pigment
PAT LE – 1019	Patcham	Surface Modifier
Macryl – 8219	Macro Polymers	Binder



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