

AUTO PRIMER GREY

PART - A

RAW MATERIAL	QTY IN WEIGHT (Kg)
L – 602054 55%	23.00
Nilsat – 117	6.00
Zinc Octate (6%)	1.00
MTO/LAWS	8.00
Utox	7.00
Talc	18.00
China Clay	10.00
Calcide (20 Micron)	20.00
Aluminum Stearate (Hi Gel)	7.00
Total	100.00

PROPERTIES

HG	6+
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PART - B

RAW MATERIAL	QTY IN WEIGHT (Kg)
L – 602054 55% (Part – A)	25.00
PB – 260 (60% Solution)	25.00
Toluene	25.00
MTO/LAWS	22.50
Lead Octate (18%)	1.00
Cobalt Octate (6%)	0.25
Manganese Octate (6%)	0.75
MEK Oxime (100%)	0.50
Total	100.00

***Note: For Lead Free formulation use Zirconium Octate (6%) as 2.20 Kg**



ISO 9001:2008



Corporate & Registered Office :

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CIN : U17119GJ1994PTC024006

PROPERTIES

Sp. Gravity	1.45 ± 3%	
HG	5+	
Viscosity at 30°C Temperature in Ford Cup B-4	75 ± 5 Second	
Gloss Level at 60 Degree	Matt	
Drying Time	Surface Dry	5 – 10 Minutes
	Tack Free	1 – 2 Hours
	Hard Dry	3 – 4 Hours

RAW MATERIAL DATA

Raw Material	Supplier Name	Purpose of Use
Nilsat – 117	Fine Organic	Anti-Settling Agent
Zinc Octate (6%)	Alpha Chemie	Drier
UTOX	DCW	Pigment
Talc	20 Microns	Minerals
China Clay	20 Microns	Minerals
Calcide	20 Microns	Minerals
Aluminum Stearate (Hi Gel)	IRRH Specialty	Anti-Settling Agent
PB – 260 (60% Soln)	Macro Polymers	Binder
Lead Octate (18%)	Alpha Chemie	Drier
Cobalt Octate (6%)	Alpha Chemie	Drier
Manganese Octate (6%)	Alpha Chemie	Drier
MEK Oxime (100%)	Dura Chemicals	Anti-Skinning Agent



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